



# APPLIED

non destructive testing, materials testing, consultancy, training and welding



Supplier ID 028971

A Higher Level of Reliability®

## **BS EN 15085 : Welding Policy Statement**

All welding activities carried out on rail vehicles, rolling stock and their components, by Applied Inspection Ltd, shall be conducted in a professional, controlled and documented manner. These requirements shall be achieved by, but not limited to, the following:

1. Welders and welding operators to be formally qualified to the appropriate European Standard (EN) requirements.
2. Welding procedures to be formally qualified to the appropriate European Standard (EN) requirements.
3. All aspects of welding shall meet the requirements of EN 15085 "Railway applications- Welding of railway vehicles and components"
4. Overall control of welding activities to be achieved under the responsibility of a Responsible Welding Coordinator (RWC), as defined in EN 15085 part 2.
5. Before any welding activity commences, consideration shall be given to any design impact or other design related issues.
6. Subcontractors conducting welding on components and assemblies, shall be assessed for welding competence to the specified welding and quality standards.
7. Applied Inspection Ltd Quality Procedure QAP/01/17 shall apply.
8. All welding activities to be subject to the appropriate Safety Risk Assessment

Steve Redshaw

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