



APPLIED

non destructive testing, materials testing, consultancy, training and welding



A Higher Level of Reliability®

BS EN 15085: Welding Policy Statement

All welding activities carried out on rail vehicles, rolling stock and their components by Applied Inspection Ltd, shall be conducted in a professional, controlled and documented manner, these requirements shall be achieved by, but not limited to the following: -

- 1 Welders and welding operators to be formally qualified to the appropriate European Standard (EN) requirements.
- 2 Welding procedures to be formally qualified to the appropriate European Standard (EN) requirements.
- 3 All aspects of welding shall meet the requirements of EN 15085 "Railway Applications – Welding of railway vehicles and components".
- 4 Overall control of welding activities to be achieved under the responsibility of a "Responsible Welding Co-ordinator" (RWC), as defined in EN 15085 Part 2.
- 5 Before any welding activity commences, consideration shall be given to any design impact or other design related issues.
- 6 Subcontractors conducting welding on components and assemblies, shall be assessed for welding competence to the specified welding and quality standards.
- 7 Applied Inspection Ltd Quality Procedures QAP/01/17 shall apply.
- 8 All welding activities to be subject to the appropriate Safety Risk Assessment.

Steve Redshaw
Managing Director

Date: January 2021